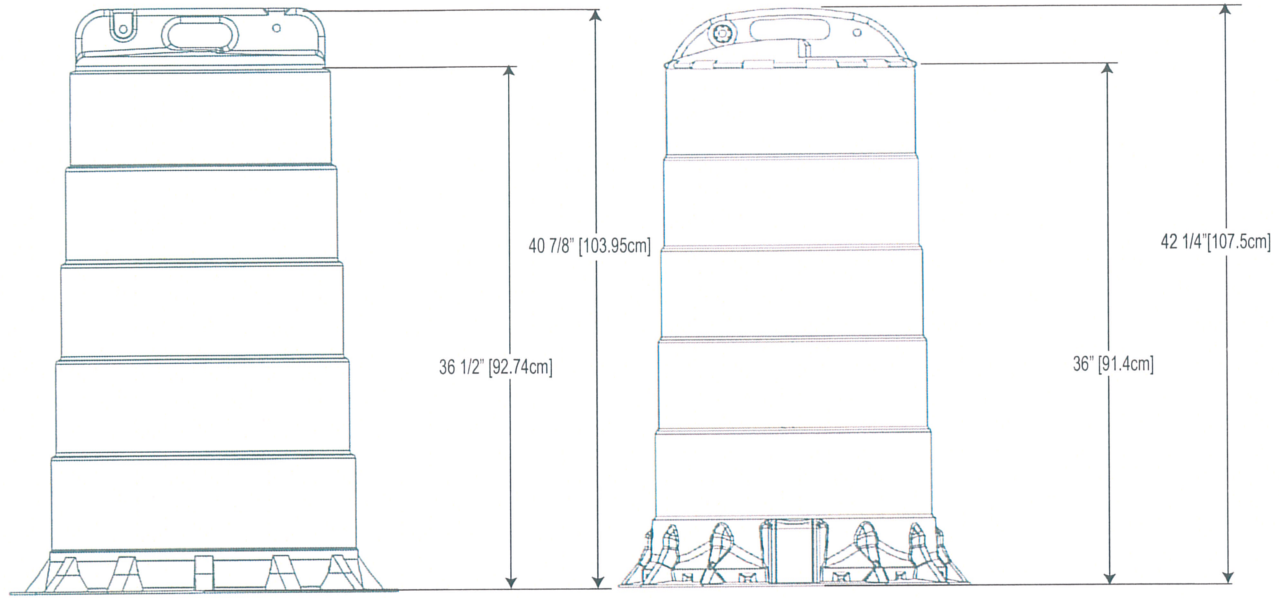


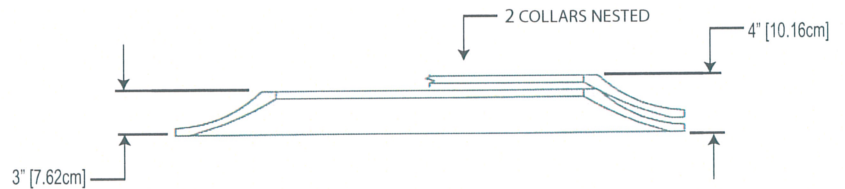
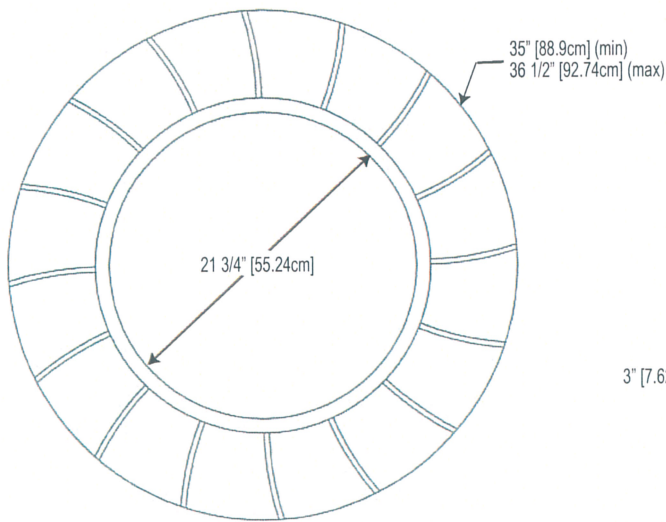


LifeGard® & LifeGard II® Channelizer Rubber Tire Collar Specification Sheet



LifeGard®

LifeGard II®



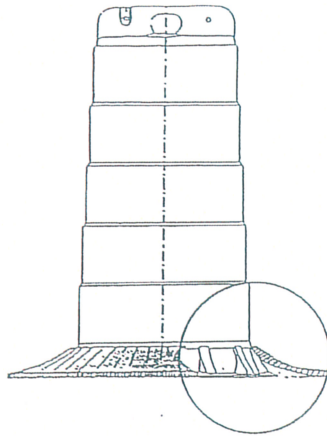
2 RUBBER TIRE COLLARS NESTED
 CROSS SECTION
 NOTE: 1 COLLAR HEIGHT IS 3"
 2 COLLAR HEIGHT IS 4"



LifeGard® & LifeGard II® Channelizer

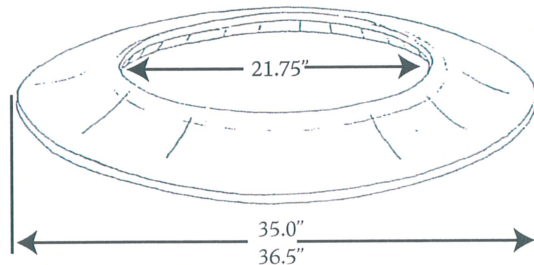
Rubber Tire Collar

Purchasing Specification Sheet

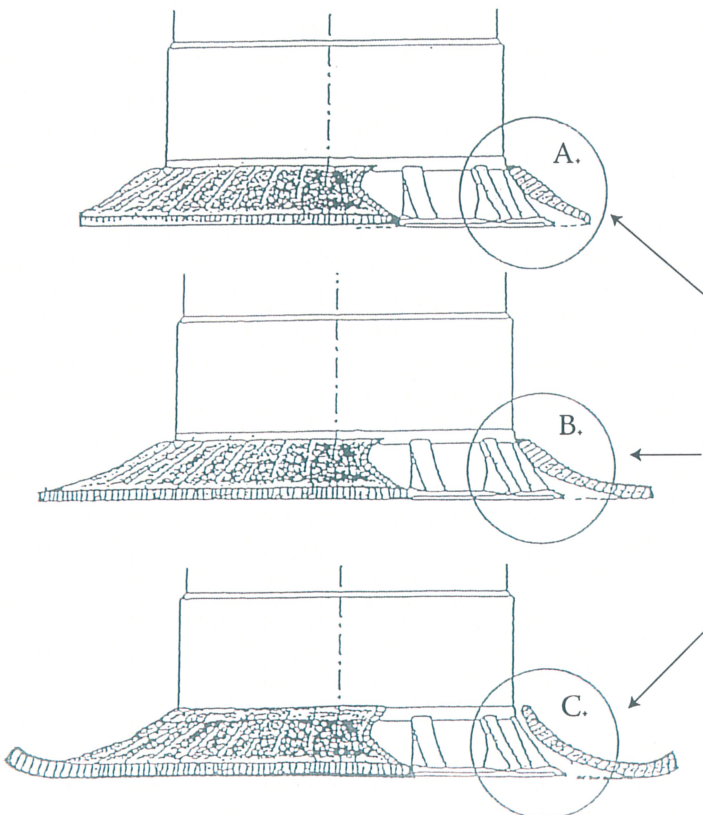


LifeGard Drum with Rubber Collar
Cross Section Diagram

1. All Rubber Collars must be cut from steel belted tires that display a written 22.5 measurement on the sidewall.
2. All Rubber Collars must be BLACK in color and free of any colored paints.
3. All Rubber Collars must have clean cuts and a minimum amount of exposed wire. Please refer to LifeGard & LifeGard II Channelizer Rubber Tire Collar Quality Control Guidelines.
4. All Rubber Collars must have an external diameter of 35.0" (min) to 36.5" (max), and an internal diameter of 21.75"
5. All Rubber Collars must be a minimum of 25 lbs. per collar after cut.



CUTTING GUIDE



- A. Undersized Cuts:**
Rubber Collar rides low on the barrel flange and gives poor contact to road surface.
- B. Preferred Cuts:**
Rubber Collar has good contact with the barrel flange and road surface.
- C. Oversized Cuts:**
Rubber Collar is cumbersome and has poor contact with barrel flange.



LifeGard® & LifeGard II® Channelizer Rubber Tire Collar Quality Control Guidelines

Diagram A: **Preferred cut.** No wire hanging, cut within specs, color is black, looks round.

Diagram B: **Acceptable cut.** Minimal wire hanging. (1) Tire patches without overhang or peeling up. (2) Few slits or cross cuts. (3) Minimal "start and stop cut" overhang. Tire basically round, color black.

Diagram C & D: **Non-Acceptable Cuts.** (Subject for rejection.) (1) Excessive overhanging rubber or wire. (2) Deep slits or cross cuts with rubber separation or wire hanging. (3) Separating layers of rubber, paint, or recap material hanging. (4) Excessive amounts of ragged edges. (5) Blowouts, holes or embedded foreign materials.

